



#### NOTES

1. BERYLLIUM COPPER, ANNEALED

2. HEAT TREAT: 73-79 HR15N

3. CADMIUM PLATE PER AMS QQ-P-416 TYPE II CLASS 2

4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

#### PROPRIETARY AND CONFIDENTIAL

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DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL  $\pm 1/32$   
ANGULAR: MACH  $\pm 1/2$  Deg  
TWO PLACE DECIMAL  $\pm .01$   
THREE PLACE DECIMAL  $\pm .005$

MATERIAL  
SEE NOTE 1

HEAT TREAT  
SEE NOTE 2

FINISH  
SEE NOTE 3

NAME	DATE	SEASTROM MFG	
DRAWN		SPRING CLIP	
CHECKED			
ENG APPR.			
MFG APPR.			
Q.A.		COMMENTS:	
DRAWING IS NOT TO SCALE		SIZE <b>A</b>	REV. -
		DWG. NO. 4527-23-62-1-C2	SHEET 1 OF 1