



No. HOLES: 2

NOTES
1. SPRING STEEL, ANNEALED

2. QUENCH & TEMPER 80-83 HR15N

3. TIN PER ASTM B545 CLASS B w/BAKE

4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 ANGULAR: MACH ± 1/2 Deg TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005	NAME	DATE	SEASTROM MFG	
	DRAWN			
	CHECKED		SPRING CLIP	
	ENG APPR.			
	MFG APPR.			
MATERIAL	COMMENTS:		SIZE	REV.
SEE NOTE 1			A	-
HEAT TREAT			DWG. NO. 4527-19-50-2-T	
SEE NOTE 2			SHEET 1 OF 1	
FINISH	DRAWING IS NOT TO SCALE			
SEE NOTE 3				