

2. QUENCH & TEMPER 80-83 HR15N

3. SILVER PLATE PER ASTM B700 TYPE 1 GRADE A CLASS S, 2.5µm TH W/NICKEL UNDERPLATE W/BAKE

4. DÍMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

PROPRIETARY AND CONFIDENTIAL

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	DIMENSIONS ARE IN INCHES TOLERANCES:	DRAWN	NAME	DATE		SEASTROM MFG
	FRACTIONAL±1/32 ANGULAR: MACH±1/2 Deg TWO PLACE DECIMAL ±.01	CHECKED			SPRING CLIP	
		ENG APPR.				
	THREE PLACE DECIMAL ±.005	MFG APPR.				SEKTING CLIF
Е	SEE NOTE 1	Q.A.				
		COMMENTS:				
	HEAT TREAT SEE NOTE 2					DWG. NO
	FINISH				Α	4521-10-30-2-S -
	SEE NOTE 3	DRAWING IS NOT TO SCALE				SHEET 1 OF 1