

2. QUENCH & TEMPER: 80-83 HR15N

3. NONE

4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.

PROPRIETARY AND CONFIDENTIAL

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	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/32 ANGULAR: MACH±1/2 Deg TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005	DRAWN	NAME	DATE	SEASTROM MFG		
		CHECKED			SPRING CLIP		
		ENG APPR.					
		MFG APPR.					
	MATERIAL CEE NOTE 1	Q.A.					
	SEE NOTE 1	COMMENTS:					
E	HEAT TREAT SEE NOTE 2					DWG. NO.	FV.
	*				A	4519-84X140-25-2	EV.
	FINISH					4317-047140-23-2	
	SEE NOTE 3	DRAWING IS NOT TO SCALE				SHEET 1 OF	1