



### **No. HOLES: 1**

#### NOTES

1. SPRING STEEL, ANNEALED
2. QUENCH & TEMPER: 80-83 HR15N
3. NICKEL PLATE PER AMS QQ-N-290 CLASS 1 GRADE G w/BAKE
4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.
5. DIMENSIONS APPLY PRIOR TO PLATING.

#### **PROPRIETARY AND CONFIDENTIAL**

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DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL ± 1/32  
ANGULAR: MACH ± 1/2 Deg  
TWO PLACE DECIMAL ± .01  
THREE PLACE DECIMAL ± .005

MATERIAL  
SEE NOTE 1

HEAT TREAT  
SEE NOTE 2

FINISH  
SEE NOTE 3

	NAME	DATE
DRAWN		
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		
DRAWING IS NOT TO SCALE		

**SEASTROM MFG**

**SPRING CLIP**

SIZE	DWG. NO.	REV.
<b>A</b>	<b>4519-84X140-25-2-N</b>	<b>-</b>

SHEET 1 OF 1