



No. HOLES: 1

NOTES

1. SPRING STEEL, ANNEALED
2. QUENCH & TEMPER: 80-83 HR15N
3. CADMIUM PLATE PER AMS QQ-P-416 TYPE II CLASS 2 w/BAKE
4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.
5. DIMENSIONS APPLY PRIOR TO PLATING.

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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 ANGULAR: MACH ± 1/2 Deg TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005	NAME	DATE	SEASTROM MFG	
	DRAWN			
	CHECKED		SPRING CLIP	
	ENG APPR.			
	MFG APPR.			
MATERIAL SEE NOTE 1	Q.A.		SIZE A	DWG. NO. 4519-84X140-25-2-C
HEAT TREAT SEE NOTE 2	COMMENTS:		REV. -	
FINISH SEE NOTE 3	DRAWING IS NOT TO SCALE		SHEET 1 OF 1	