

1. BERYLLIUM COPPER, ANNEALED

2. HEAT TREAT: 73-79 HR15N

3. TIN PER ASTM B545 CLASS B

4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

PROPRIETARY AND CONFIDENTIAL

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SEASTROM MANUFACTURING. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SEASTROM MANUFACTURING IS PROHIBITED.

| | DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/32 ANGULAR: MACH±1/2 Deg TWO PLACE DECIMAL ±.01 | | NAME | DATE | | SEASTROM MFG | | |
|---|---|-------------------------|------|------|--------------|-------------------------|------|--|
| | | DRAWN | | | | | | |
| | | CHECKED | | | | | | |
| | | ENG APPR. | | | SPRING CLIP | | | |
| | THREE PLACE DECIMAL ±.005 | MFG APPR. | | | 31 KING CLII | | | |
| E | SEE NOTE 1 | Q.A. | | | | | | |
| | | COMMENTS: | | | | | | |
| | HEAT TREAT |] | | | | | | |
| | SEE NOTE 2 | | | | | | REV. | |
| | FINISH | | | | A | A 4513-23-37-1-T | - | |
| | SEE NOTE 3 | DRAWING IS NOT TO SCALE | | | | SHEET 1 O | F 1 | |