



### **No. HOLES: 1**

#### NOTES

1. BERYLLIUM COPPER, ANNEALED
2. HEAT TREAT: 73-79 HR15N
3. SILVER PLATE PER ASTM B700 TYPE 1 GRADE A CLASS S, 2.5 $\mu$ m TH  
w/NICKEL UNDERPLATE
4. DIMENSIONS ARE TAKEN WITH THE PART  
CLAMPED TO A FLAT SURFACE AND A DUMMY  
COMPONENT IN PLACE.
5. DIMENSIONS APPLY PRIOR TO PLATING.

#### **PROPRIETARY AND CONFIDENTIAL**

THE INFORMATION CONTAINED IN THIS  
DRAWING IS THE SOLE PROPERTY OF  
SEASTROM MANUFACTURING. ANY  
REPRODUCTION IN PART OR AS A WHOLE  
WITHOUT THE WRITTEN PERMISSION OF  
SEASTROM MANUFACTURING IS  
PROHIBITED.

DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL  $\pm 1/32$   
ANGULAR: MACH  $\pm 1/2$  Deg  
TWO PLACE DECIMAL  $\pm .01$   
THREE PLACE DECIMAL  $\pm .005$

MATERIAL  
SEE NOTE 1

HEAT TREAT  
SEE NOTE 2

FINISH  
SEE NOTE 3

|                         | NAME | DATE |
|-------------------------|------|------|
| DRAWN                   |      |      |
| CHECKED                 |      |      |
| ENG APPR.               |      |      |
| MFG APPR.               |      |      |
| Q.A.                    |      |      |
| COMMENTS:               |      |      |
| DRAWING IS NOT TO SCALE |      |      |

**SEASTROM MFG**

**SPRING CLIP**

| SIZE     | DWG. NO.              | REV.     |
|----------|-----------------------|----------|
| <b>A</b> | <b>4513-23-37-1-S</b> | <b>-</b> |

SHEET 1 OF 1