



### **No. HOLES: 1**

#### NOTES

1. BERYLLIUM COPPER, ANNEALED
2. HEAT TREAT: 73-79 HR15N
3. CADMIUM PLATE PER AMS QQ-P-416 TYPE II CLASS 2
4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.
5. DIMENSIONS APPLY PRIOR TO PLATING.

#### **PROPRIETARY AND CONFIDENTIAL**

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DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL ± 1/32  
ANGULAR: MACH ± 1/2 Deg  
TWO PLACE DECIMAL ± .01  
THREE PLACE DECIMAL ± .005

MATERIAL  
SEE NOTE 1

HEAT TREAT  
SEE NOTE 2

FINISH  
SEE NOTE 3

|                         | NAME | DATE |
|-------------------------|------|------|
| DRAWN                   |      |      |
| CHECKED                 |      |      |
| ENG APPR.               |      |      |
| MFG APPR.               |      |      |
| Q.A.                    |      |      |
| COMMENTS:               |      |      |
| DRAWING IS NOT TO SCALE |      |      |

**SEASTROM MFG**

**SPRING CLIP**

| SIZE     | DWG. NO.               | REV.     |
|----------|------------------------|----------|
| <b>A</b> | <b>4513-23-37-1-C2</b> | <b>-</b> |

SHEET 1 OF 1