

CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.

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TOLER FRAC	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/32 ANGULAR: MACH±1/2 Deg		INAIVIL	DAIL		SEASTROM MFG	
		DRAWN			SEASIKOM MIG		
		CHECKED					
	TWO PLACE DECIMAL ±.01	ENG APPR.			SPRING CLIP		
	THREE PLACE DECIMAL ±.005 MATERIAL SEE NOTE 1	MFG APPR.				SEKTING CLIF	
		Q.A.					
		COMMENTS:					
	HEAT TREAT SEE NOTE 2				SIZE D		-
	FINISH	1				4508-40-50-1 -	
	SEE NOTE 3	DRAWING IS NOT TO SCALE				SHEET 1 OF 1	