



#### NOTES

1. BERYLLIUM COPPER, ANNEALED
2. HEAT TREAT: 73-79 HR15N
3. SILVER PLATE PER ASTM B700 TYPE 1 GRADE A CLASS S, 2.5 $\mu$ m TH  
w/NICKEL UNDERPLATE
4. DIMENSIONS ARE TAKEN WITH THE PART  
CLAMPED TO A FLAT SURFACE AND A DUMMY  
COMPONENT IN PLACE.
5. DIMENSIONS APPLY PRIOR TO PLATING.

#### PROPRIETARY AND CONFIDENTIAL

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WITHOUT THE WRITTEN PERMISSION OF  
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PROHIBITED.

DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL  $\pm 1/32$   
ANGULAR: MACH  $\pm 1/2$  Deg  
TWO PLACE DECIMAL  $\pm .01$   
THREE PLACE DECIMAL  $\pm .005$

MATERIAL  
SEE NOTE 1

HEAT TREAT  
SEE NOTE 2

FINISH  
SEE NOTE 3

	NAME	DATE
DRAWN		
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

DRAWING IS NOT TO SCALE

SEASTROM MFG

SPRING CLIP

SIZE **A** DWG. NO. **4504-33-25-1-S**

REV.  
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SHEET 1 OF 1