



#### NOTES

1. SPRING STEEL, ANNEALED

2. QUENCH & TEMPER 80-83 HR15N

3. TIN PER ASTM B545 CLASS B

4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.

5. DIMENSIONS APPLY PRIOR TO PLATING.

#### PROPRIETARY AND CONFIDENTIAL

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DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL  $\pm 1/32$   
ANGULAR: MACH  $\pm 1/2$  Deg  
TWO PLACE DECIMAL  $\pm .01$   
THREE PLACE DECIMAL  $\pm .005$

MATERIAL  
SEE NOTE 1

HEAT TREAT  
SEE NOTE 2

FINISH  
SEE NOTE 3

|                         | NAME | DATE |
|-------------------------|------|------|
| DRAWN                   |      |      |
| CHECKED                 |      |      |
| ENG APPR.               |      |      |
| MFG APPR.               |      |      |
| Q.A.                    |      |      |
| COMMENTS:               |      |      |
| DRAWING IS NOT TO SCALE |      |      |

SEASTROM MFG

SPRING CLIP

SIZE **A** DWG. NO. 4502-53-50-2-T

REV. -

SHEET 1 OF 1