



NOTES

1. BERYLLIUM COPPER, ANNEALED
2. HEAT TREAT: 73-79 HR15N
3. NICKEL PLATE PER AMS QQ-N-290 CLASS 1 GRADE G
4. DIMENSIONS ARE TAKEN WITH THE PART CLAMPED TO A FLAT SURFACE AND A DUMMY COMPONENT IN PLACE.
5. DIMENSIONS APPLY PRIOR TO PLATING.

PROPRIETARY AND CONFIDENTIAL

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DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/32$
ANGULAR: MACH $\pm 1/2$ Deg
TWO PLACE DECIMAL $\pm .01$
THREE PLACE DECIMAL $\pm .005$

MATERIAL
SEE NOTE 1

HEAT TREAT
SEE NOTE 2

FINISH
SEE NOTE 3

	NAME	DATE
DRAWN		
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		
DRAWING IS NOT TO SCALE		

SEASTROM MFG

SPRING CLIP

SIZE **A** DWG. NO. **4502-53-50-1-N** REV. **-**

SHEET 1 OF 1