



SIZING

SHAFT DIA.: Ø.688

GROOVE DIA.: Ø.646

GROOVE WIDTH: Ø.046

NOTES

1. ZINC PLATE PER ASTM B633, SC1, TYPE II or VI, Yellow w/Bake
2. STYLE: EXTERNAL
3. DIMENSIONS APPLY PRIOR TO PLATING.

PROPRIETARY AND CONFIDENTIAL

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DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/32$
ANGULAR: MACH $\pm 1/2$ Deg
TWO PLACE DECIMAL $\pm .01$
THREE PLACE DECIMAL $\pm .005$

MATERIAL
SPRING STEEL

FINISH
SEE NOTE 1

DRAWING IS NOT TO SCALE

	NAME	DATE
DRAWN		
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

SEASTROM MFG

RETAINING RING

SIZE	DWG. NO.	REV.
A	2727-12-68-12	-

SHEET 1 OF 1